



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4182-1

Job Sheet 169256



Part No: D4182-1

Job Qty: 8 ea

Part Name: Fitting, Quick Disconnect



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		12/8/17	0.00	0.00	Purchasing		SPR 12-8
110	Packaging	8 pcs		12/8/17	0.00	0.00	Packaging2		SPR 12-8
120	QC	8 pcs		12/8/17	0.00	0.00	QC6		38
130	Packaging	8 pcs		12/8/17	0.00	0.00	Packaging3-2		7.11.3-89
140	QC21-SA	8 Ea		12/8/17	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 38564 Purchase Part Number: P/N 6718K52 Supplier: MCMASTER CARR
Descriptions: 110 - Ensure material release note is attached

ST084

DAS
13
9-89

DEC 14 2017
DEC 05 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	6718K52	8	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 2:36 PM dart.lavoie.chantal

DART
AEROSPACE
S019134

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

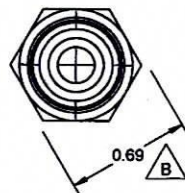
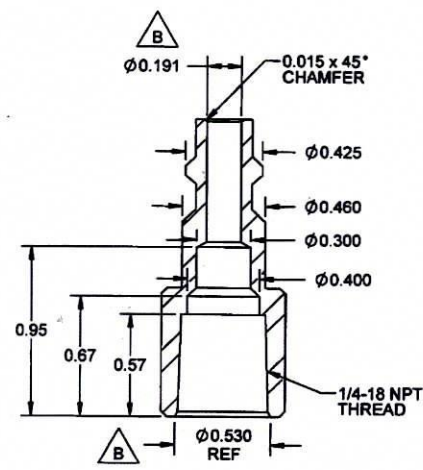
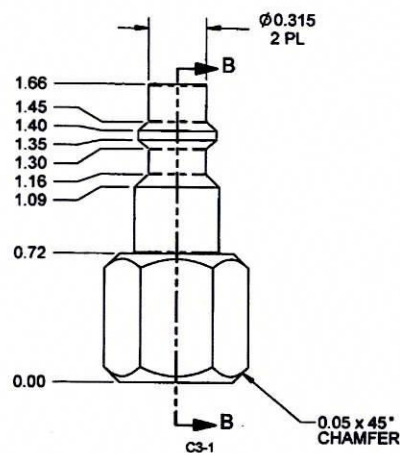


Fitting, Quick Disconnect

PART NO: D4182-1
Revision:
Operation: Purchasing
Change No:

Mfg Date: 12/08/17
Job No: 169256

SPECIFICATION CONTROL DRAWING



D4182-1 FITTING, QUICK DISCONNECT

RELEASED
2011-06-30

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs
- 8) POSSIBLE SUPPLIER: MCMASTER CARR P/N 6718K52

B	$\phi 0.191$ WAS $\phi 0.201$ (ZN D4-1); 0.57 WAS 0.45 (ZN C4-1); 0.69 WAS 0.62 (ZN B5-1)	RF	11.03.07
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	11.03.07		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. **DSC-D4182**

TITLE **FITTING**

REV. B
SHEET 1 OF 1
SCALE
NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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Items									
Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
16	98381A648	Dowel Pin	Firmed	12/7/17	3 Ea	0 Ea	3 Ea	\$9.22/Ea	\$27.66
17	6605K56	Hook And Loop Tie	Firmed	12/7/17	10 pcs	0 pcs	10 pcs	\$2.94/pcs	\$29.40
Line Item Note b169255									
18	6718K52	Fitting, Quick Disconnect	Firmed	12/7/17	8 pcs	0 pcs	8 pcs	\$5.64/pcs	\$45.12
Line Item Note b169256									
19	92311A564	Set Screw	Firmed	12/7/17	50 pcs	0 pcs	50 pcs	\$0.233/pcs	\$11.65
Line Item Note b169257									
20	9610K17	Grommet receive ea	Firmed	12/7/17	12 pcs	0 pcs	12 pcs	\$12.90/pcs	\$154.80
Line Item Note b169258									
21	9610K18	Grommet receive ea	Firmed	12/7/17	6 Ea	0 Ea	6 Ea	\$13.31/Ea	\$79.86
Line Item Note b169259									
22	9753K31	Cap receive ea	Firmed	12/7/17	100 Ea	0 Ea	100 Ea	\$0.0306/Ea	\$3.06
Line Item Note b169260									
23	D3373-1P	Cam Lock MCMaster P/N: p/n: 1770A51	Firmed	12/7/17	10 pcs	0 pcs	10 pcs	\$6.61/pcs	\$66.10
Line Item Note b169261									
								Grand Total: \$1,269.03	

Order Notes

DWG REV C

DWG REV A

DWG REV A

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/5/17 2:50 PM dart.lavoie.chantal



12/05/2017

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038564

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4287699-01

Line	Product	Ordered	Shipped
1	7216K5 ✓ Straight-Blade Connector, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	✓ 12 Each	✓ 12
2	7216K6 ✓ Straight-Blade Connector, Hinged, 3-Slot Socket, Grounded, NEMA 5-15, Yellow	✓ 12 Each	✓ 12
3	91732A787 ✓ Stainless Steel Helical Insert, M8 x 1.25 Thread Size, 20 mm Long, Packs of 10	✓ 2 Packs	✓ 2
4	75935A651 ✓ 3M VHB Foam Tape - Adhesive on Both Sides, #4930, 1/2" Width x 72 Yards Length, .025" Thick	✓ 1 Each	✓ 1
5	6641A41 ✓ Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	✓ 8 Each	✓ 8
6	6519T14 ✓ Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 25 Feet Long	✓ 25 Feet	✓ 25
7	6541K38 ✓ Vibration-Resistant Zinc-Plated Steel Double Pinch Clamps, 31/64" to 19/32" ID, for Firm Hose and Tube, Packs of 25	✓ 1 Pack	✓ 1
8	8485T13 ✓ Incandescent-Illuminated Magnifying Glass, 10x, 1-1/4" Long x 1-3/8" Wide Lens	✓ 1 Each	✓ 1
9	90145A630 ✓ 18-8 Stainless Steel Dowel Pin, 3/8" Diameter, 1-3/4" Long, Packs of 5	✓ 2 Packs	✓ 2
10	91251A435 ✓ Black-Oxide Alloy Steel Socket Head Screw, 1/4"-28 Thread Size, 3/8" Long, Packs of 50	✓ 1 Pack	✓ 1
11	9368T43 ✓ High-Temperature Dry-Running Sleeve Bearing, SAE 841 Bronze, for 3/16" Shaft Diameter, 5/16" OD, 1/2" Length	✓ 4 Each	✓ 4
12	94125K815 ✓ DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	✓ 1 Pack	✓ 1
13	9567K21 ✓ Rigid Plastic Push-on Round Caps for 5/8" OD, Packs of 100	✓ 1 Pack	✓ 1
14	97447A010 ✓ Aluminum Blind Rivets with Aluminum Mandrel, Domed Head, 1/8" Diameter, for 0.032"-0.062" Material Thickness, Packs of 250	✓ 1 Pack	✓ 1
15	98381A648 ✓ Dowel Pin, Alloy Steel, 3/8" Diameter, 6" Long, Packs of 1	✓ 3 Packs	✓ 3
16	6605K56 ✓ Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	✓ 2 Packs	✓ 2
17	6718K52 ✓ 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	✓ 8 Each	✓ 8
18	92311A564 ✓ 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	✓ 1 Pack	✓ 1
19	9610K17 ✓ Fabric Grommet Kit with Tooth Lock Washers, Trade Size 1, for 0.12" Maximum Thickness	✓ 12 Each	✓ 12

SPR 127

McMaster-Carr Supply Company
 200 Aurora Industrial Pkwy
 Aurora, OH 44202-8087 USA
 Phone: 330-995-5500 Fax: 330-995-9600
 E-Mail: cle.sales@mcmaster.com
 Employer Identification Number (EIN): 36-1458720

Invoice: 51655282
 Purchase Order: PO038564
 Release:
 McMaster-Carr Number: 4287699-01

ORIGINAL COMMERCIAL
INVOICE
 CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
17	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End Country of Origin: United States Schedule B #: 848190 ECCN #: 2B999 NLR	8 EA	\$5.64	\$45.12
18	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	1 PK	\$11.65	\$11.65
19	9610K17 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 1, for 0.12" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	12 EA	\$12.90	\$154.80
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	6 EA	\$13.31	\$79.86
21	9753K31 Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100 Country of Origin: United States Schedule B #: 392350 ECCN #: EAR99 NLR	1 PK	\$3.06	\$3.06
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness Country of Origin: United States Schedule B #: 830130 ECCN #: EAR99 NLR	10 EA	\$6.61	\$66.10
NOTE	The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			
NOTE	These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.			
NOTE	Tracking number(s) for this shipment: CPK005884515			

SPAR-7
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